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PATENT ABSTRACTS OF JAPAN(11)Publication number : **63-156571**(43)Date of publication of application : **29.06.1988**

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B05D 7/14**B05D 1/36**(21)Application number : **61-301662**(71)Applicant : **TOYOTA MOTOR CORP
NIPPON PAINT CO LTD**(22)Date of filing : **19.12.1986**(72)Inventor : **SUZUKI SHUNICHI
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ARIMA MASAMICHI****(54) METHOD FOR OVERCOATING AUTOMOBILE****(57)Abstract:**

PURPOSE: To form a composite color without causing unevenness in the shade, by coating a mica-based paint with specified mica concn. on the undercoat consisting of an intermediate coat having low lightness, and then coating a clear coat on a wet-on-wet basis.

CONSTITUTION: The mica-based paint contg. 0.1W3wt% coating mica is coated on the undercoat consisting of an intermediate coat having N1WN6 Munsell value lightness by an air-atomization type coating machine in ore than two stages. While the mica-based paint is not cured, the clear paint is coated on a wet-on-wet basis. The productivity in the automobile producing stage is also considered in this method, unevenness in the shade of the coating mica is not caused, and a composite color of the colored intermediate coat and the mica-based paint can be formed.

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